

SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Revision date 23-Jun-2023 **Revision Number** 1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name Gelatin Methacrylate, lyophilized pellets

Other means of identification

CAS No 2280018-77-9

Synonyms Gelatin methacrylamide

Gelatin Methacyloyl

Substance Pure substance/mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Bio printing applications

Not for use in human or animal Uses advised against

1.3. Details of the supplier of the safety data sheet

Manufacturer

3D Systems GmbH Waldecker Straße 13 64546 Moerfelden-Walldorf

Germany

For further information, please contact

E-mail address support.allevi3d@3dsystems.com

Non-Emergency Telephone Number +44 808 168 7299

1.4. Emergency telephone number

Emergency Telephone Chemtrec - 0800 1817059

Emergency Telephone -:

112 Europe

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This substance is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.2. Label elements

This substance is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

Hazard statements



This substance is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.3. Other hazards

None.

Endocrine Disruptor Information This product does not contain any known or suspected endocrine disruptors.

SECTION 3: Composition/information on ingredients

3.1 Substances

Chemical name	Weight-%	REACH registration number	EC No (EU Index No)	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Gelatin methacrylate 2280018-77-9	100	No data available	-	No data available

Full text of H- and EUH-phrases: see section 16

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation Remove to fresh air.

Eye contact In case of eye contact, remove contact lens and rinse immediately with plenty of water, also

under the eyelids, for at least 15 minutes.

Skin contact Remove contaminated clothing and shoes. IF ON SKIN: Wash with plenty of soap and

water. In the case of skin irritation or allergic reactions see a physician.

Ingestion Clean mouth with water and drink afterwards plenty of water. If swallowed, seek medical

advice immediately and show this container or label.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms No information available.

4.3. Indication of any immediate medical attention and special treatment needed



Note to physicians Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media Dry chemical, CO2 or water spray.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the

chemical

Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid breathing (dust, vapor, mist, gas).

6.2. Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment Avoid generation of dust.

Methods for cleaning up Avoid generation of dust. Use of a dust mask is recommended during cleaning surfaces with

dust.

Prevention of secondary hazards Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and

sewers.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.



SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Ensure adequate ventilation. Avoid breathing dust or spray mist.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Storage Temperature 2 - 8 °C.

Storage class (TRGS 510) Storage class 13.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational

exposure limits established by the region specific regulatory bodies.

Biological occupational exposure

limits

This product, as supplied, does not contain any hazardous materials with biological limits

established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) - Workers No information available

Derived No Effect Level (DNEL) - General Public No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering controls No information available.

Personal protective equipment

Eye/face protection May cause eye irritation. Wear safety glasses with side shields (or goggles).

Gloves



Duration of contact	PPE - Glove material	Glove thickness	Break through time
	Nitrile rubber	0.11 mm	480 minutes

Skin and body protection Wear suitable coveralls to prevent exposure to the skin.

Respiratory protection When ventilation is not adequate, use of a NIOSH approved N95 rated dusk mask is

recommended (Example: 3M 8200, 3M8210,3M8110s).

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls
Do not allow to enter into soil/subsoil. Avoid release to the environment. Prevent product

from entering drains.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Solid

Appearance dry, free flowing granules

Color White Odor Mild Acrylic.

Odor threshold No information available

 Property
 Values
 Remarks
 Method

 Melting point / freezing point
 No data available

 Boiling point / boiling range
 No data available

 Flammability (solid, gas)
 No data available

 Flammability Limit in Air

 Upper flammability or explosive limits

 Lower flammability or explosive

limits
Flash point
No data available
Autoignition temperature
No data available

Decomposition temperature - pH No data available -

pH (as aqueous solution)

No data available

None known

No data available

No data available

Dynamic viscosity

No data available

Soluble in water

Water solubility
Soluble in water
Solubility(ies)
No data available
Partition coefficient
No data available
Vapor pressure
No data available
Relative density
Bulk density
No data available
Liquid Density
No data available
No data available
No data available

Particle Size <4mm
Particle Size Distribution -

9.2. Other information



9.2.1. Information with regard to physical hazard classes

Not applicable

9.2.2. Other safety characteristics

No information available

No information available Sensitivity to mechanical impact

SECTION 10: Stability and reactivity

10.1. Reactivity

No information available. Reactivity

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact No information available.

Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions No information available.

10.4. Conditions to avoid

Conditions to avoid Temperatures above 60 °C / 140 °F.

10.5. Incompatible materials

Incompatible materials Strong oxidizing agents, strong acids, and strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Thermal decomposition can lead to release of irritating and toxic gases and vapors.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.



Ingestion Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Acute toxicity

Numerical measures of toxicity

No information available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritationNo information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties This product does not contain any known or suspected endocrine disruptors.

11.2.2. Other information



Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity The environmental impact of this product has not been fully investigated.

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment The product does not contain any substance(s) classified as PBT or vPvB.

12.6. Endocrine disrupting properties

Endocrine disrupting properties This product does not contain any known or suspected endocrine disruptors.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused

products

Dispose of waste in accordance with environmental legislation. Dispose of in accordance

with local regulations.

Contaminated packaging Do not reuse empty containers.

Waste codes / waste designations

according to EWC / AVV

07 01 99.

SECTION 14: Transport information

IATA

14.1 UN number or ID number Not regulated



14.2 UN proper shipping name Not regulated 14.3 Transport hazard class(es) Not regulated Not regulated 14.4 Packing group Not applicable 14.5 Environmental hazards

14.6 Special precautions for user

Special Provisions None

IMDG

14.1 UN number or ID number Not regulated 14.2 UN proper shipping name Not regulated 14.3 Transport hazard class(es) Not regulated 14.4 Packing group Not regulated 14.5 Environmental hazards Not applicable

14.6 Special precautions for user **Special Provisions**

14.7 Maritime transport in bulk

No information available according to IMO instruments

14.1 UN number or ID number Not regulated 14.2 UN proper shipping name Not regulated 14.3 Transport hazard class(es) Not regulated Not regulated 14.4 Packing group Not applicable 14.5 Environmental hazards

14.6 Special precautions for user

Special Provisions None

ADR

14.1 UN number or ID number Not regulated

14.3 Transport hazard class(es) Not regulated 14.4 Packing group Not regulated Not applicable 14.5 Environmental hazards

14.6 Special precautions for user

Special Provisions None

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Germany

Water hazard class (WGK) non-hazardous to water (nwg)

SR814.018 Ordinance on the Incentive Tax on Volatile Organic Compounds (OVOC) of 12 November 1997.

Switzerland. Schedules 1A-3B on Substances Subject to ChKV, Regulation on the Control of Chemicals with Civilian and Military Use (ChKV): None

Gelatin Methacrylate does not contain VOCs which are subject for taxation.



European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work.

Authorizations and/or restrictions on use:

This product does not contain substances subject to authorization (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

International Inventories

TSCA U.S. INVENTORY (TSCA): Not listed on inventory. For purposes of 40 CFR 720.36, this

product is for Research and Development (R&D) Use Only

EINECS/ELINCS Listed or exempt.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemical Substances

15.2. Chemical safety assessment

Chemical Safety Report No information available

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization:

Legend Section 8: Exposure controls/personal protection



TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value * Skin designation

Sensitizers

Classification procedure				
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used			
Acute oral toxicity	Calculation method			
Acute dermal toxicity	Calculation method			
Acute inhalation toxicity - gas	Calculation method			
Acute inhalation toxicity - vapor	Calculation method			
Acute inhalation toxicity - dust/mist	Calculation method			
Skin corrosion/irritation	Calculation method			
Serious eye damage/eye irritation	Calculation method			
Respiratory sensitization	Calculation method			
Skin sensitization	Calculation method			
Mutagenicity	Calculation method			
Carcinogenicity	Calculation method			
Reproductive toxicity	Calculation method			
STOT - single exposure	Calculation method			
STOT - repeated exposure	Calculation method			
Acute aquatic toxicity	Calculation method			
Chronic aquatic toxicity	Calculation method			
Aspiration hazard	Calculation method			
Ozone	Calculation method			

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)

European Chemicals Agency (ECHA) (ECHA_API)

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

National Institute of Technology and Evaluation (NITE)

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications

Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

World Health Organization

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This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006 Disclaimer

This information is based on our present knowledge. Prior to use, please investigate not only the hazards and toxicity information but also the laws and regulations of the organization, area and country where the products are to be used, which shall be given the first priority. The products are supposed to be used promptly after purchase in consideration of safety. Some new information or amendments may be added afterwards. If the products are to be used far behind the expected time of use or you have any questions, please feel free to contact us. The stated cautions are for normal handling only. In case of special handling, sufficient care should be taken, in addition to the safety measures suitable for the situation. All chemical products should be treated with the recognition of "having unknown hazards and toxicity", which differ greatly depending on the conditions and handling when in use and/or the conditions and duration of storage. The products must be handled only by those who are familiar with specialized knowledge and have experience or under the guidance of those specialists throughout use from opening to storage and disposal. Safe usage conditions shall be set up on each user's own responsibility. Allevi, Inc. and its affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. This document and information shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

End of Safety Data Sheet